

Recalculate Cost Rollups Report

Part Identifier	LL	QTY/ASSY	UOM	P T	C T	SCRAP% : YIELD%	MATERIAL	LABOR	MATL BUR	LABOR BUR	SUB COST	TOTAL
12100	1	1.0000	EA	A	A		0	27.7500	0	51.6750	0	79.4250
12300	2	1.0000	EA	A	A	1.00:	271.5762	8.9540	0	40.5940	0	321.1242
13010	2	0	FT	B	M	0:	0	0	0	0	0	0
13020	2	1.0000	EA	B	M	1.00:	1.8000	0	0	0	0	1.8000
13210	3	1.0000	EA	B	M	1.00:	75.0000	0	0	0	0	75.0000
SUBTOTAL IN BOM UNITS			EA				348.3762	36.7040	0	92.2690	0	477.3492
YIELDED TOTAL IN BOM UNITS			EA			:100.00	348.3762	36.7040	0	92.2690	0	477.3492
ROLL-UP TOTAL IN COST UNITS			EA			CSTCV :1.0000	348.3762	36.7040	0	92.2690	0	477.3492

SEQ#	OPID	WRK	WT	RUN HRS	SETUP HRS	ST	QTY PER	SCRAP	LABOR RATE	OVR RATE	HOURS PER	LABOR	SUB COST
0010		MASSY	S	2.0000	0.0100	O	1.0000	0	10.00	200.00	20.1000	40.2000	0
0020		EASSY	S	0.5000	0.0100	O	1.0000	0	10.00	200.00	5.1000	10.2000	0
0030		IPQA	S	0.2500	0.0050	O	1.0000	0	10.00	50.00	2.5500	1.2750	0
TOTALS:											27.7500	51.6750	0

INCLUDE SETUP = Y AVERAGE ORDER QTY = 100.0000 YIELD CALCULATION = N LABOR BURDEN = 186.22% RECALC COST = Y